



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3890-041
Job Sheet 167440



Part No: D3890-041

Job Qty: 1 ea

Part Name: Panel Wall - Sub-Component Of#D350-766-021



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/31/17

Job Tracking No:

Due Date: 11/10/17

Created By: Chantal Lavoie

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	1 pcs		11/9/17	0.00	0.00	Purchasing		SPR-12-27
140	Packaging	1 pcs		11/9/17	0.00	0.00	Packaging2		SPR-12-27
150	QC	1 pcs		11/9/17	0.00	0.00	QC6		38
160	Small Fab	1 pcs		11/10/17	0.00	0.33	Small Fab		FF-38 DAS
165	QC	1 pcs		11/10/17	0.00	0.00	QC5		38
170	Packaging	1 pcs		11/10/17	0.00	0.00	Packaging3		3-38
180	QC21-SA	1 Ea		11/10/17	0.00	0.00	QC21		

Part Op 110 - ISSUE P/O: 038209 SUPPLIER: PLASTECH MANUFACTURE D3890-1 AS PER DWG C OF C
Descriptions: IS REQUIRED

160 - 1- Install gasket as per dwg with 3M 1300 adhesive (note 8) Batch: 17138642

NOV 01 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
110-Purchasing	D3890-1P	1	0	0	0
	MLEXS.125-F60029-04	4	303	0	0
160-Small Fab	D3890-3 <u>5005890</u>	2	8	0	0

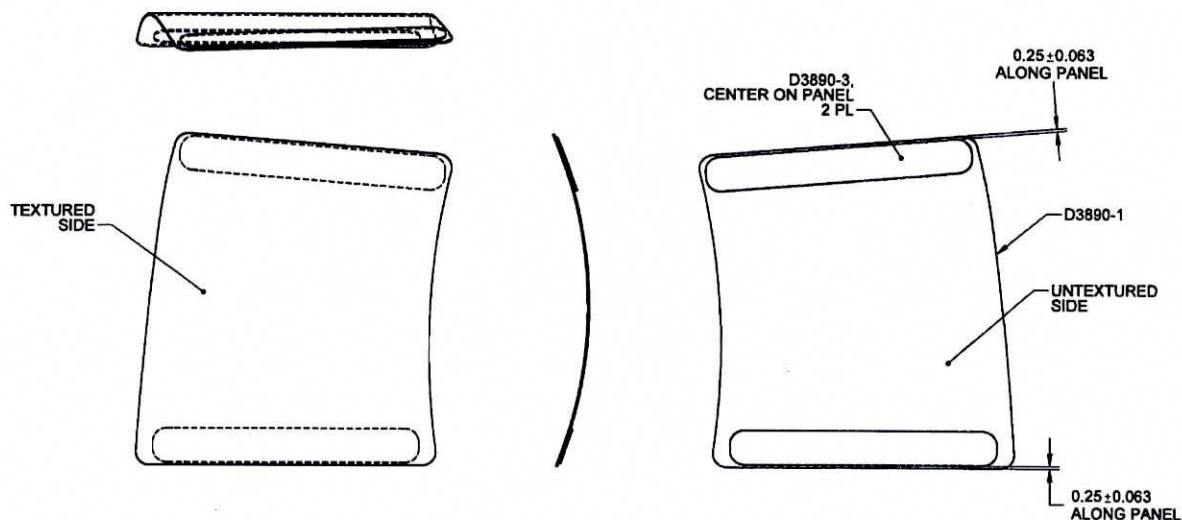
Part Specifications

Specifications could not be found.

Plex 10/31/17 2:25 PM dart.lavoie.chantal

PARTS LIST

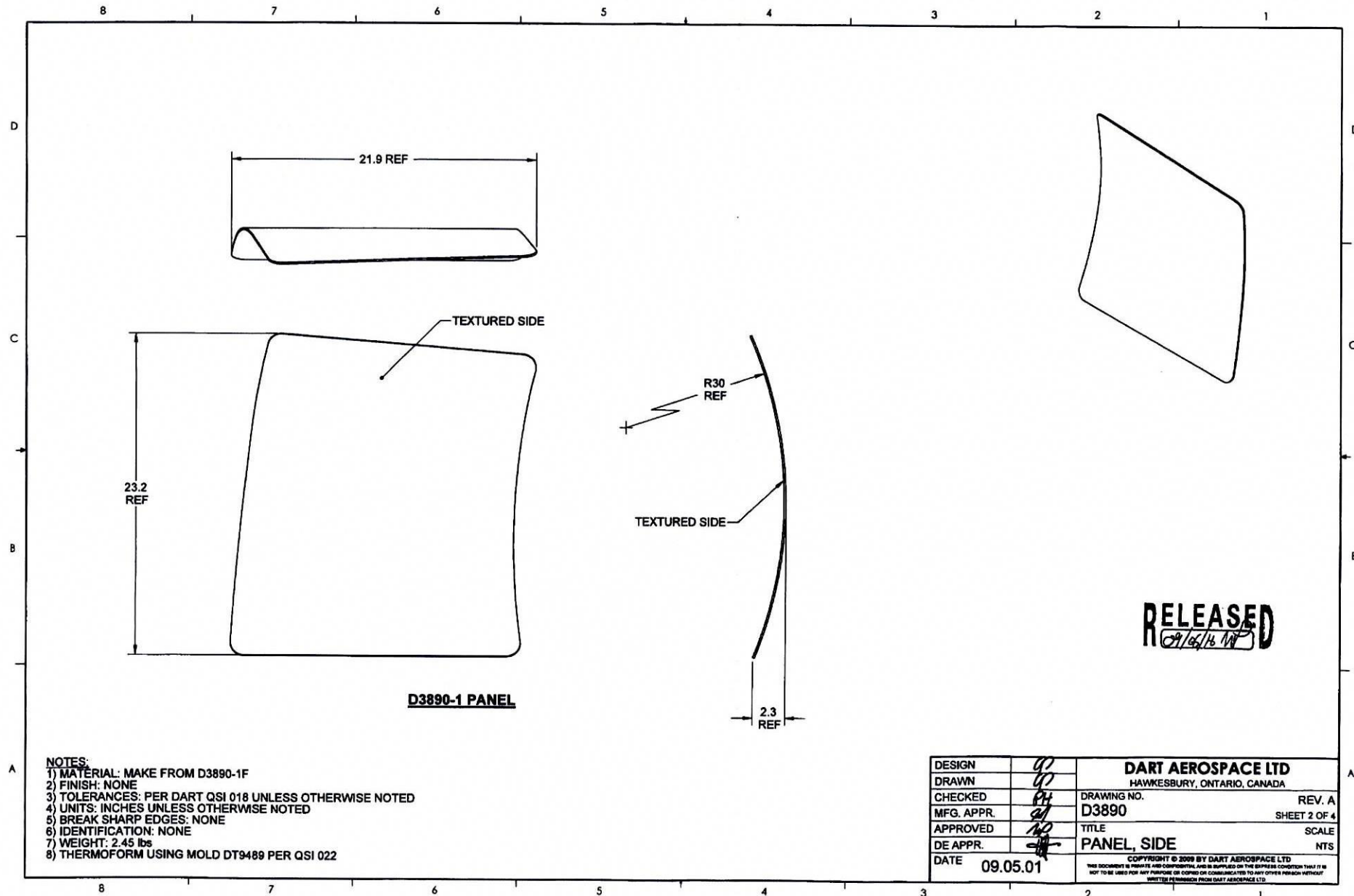
ITEM	QTY	P/N	DESCRIPTION
1	X	D3890-041	PANEL, SIDE
2	1	D3890-1	PANEL
3	2	D3890-3	GASKET
5	A/R	3M 1300	ADHESIVE

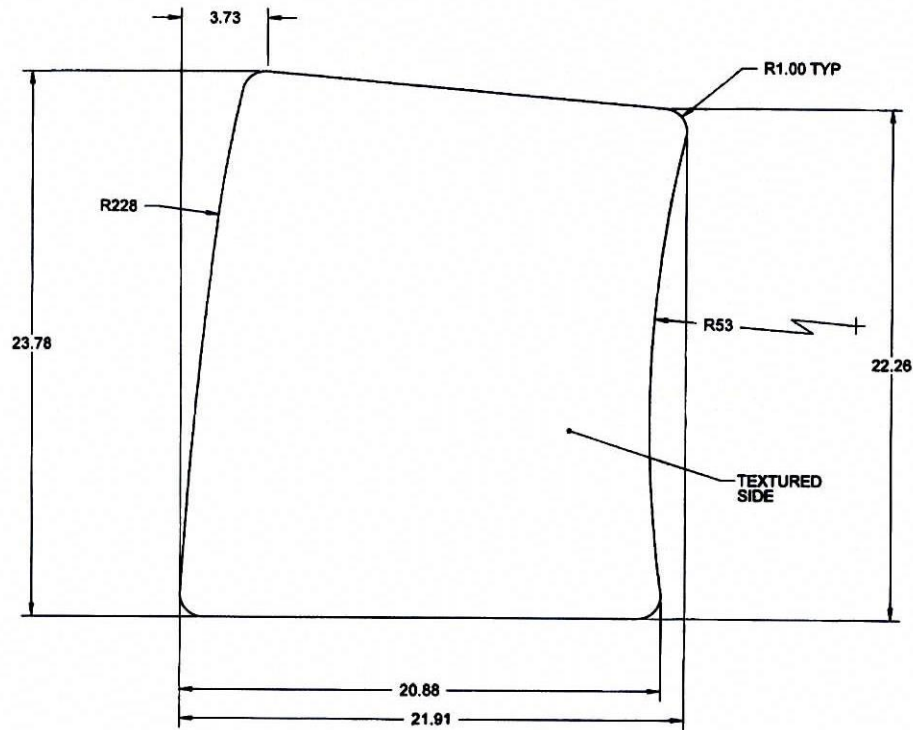
**D3890-041 PANEL, SIDE****RELEASED**
09/05/01

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: NONE
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3890-041" AND B/N USING FINE POINT PERMANENT INK MARKER ON SMOOTH/UNTEXTURED SIDE OF PART
- 7) WEIGHT: 2.48 lbs
- 8) BOND GASKET TO SMOOTH/UNTEXTURED SIDE OF PART USING 3M 1300 ADHESIVE.

A	NEW ISSUE	CP	09.05.01
REV.	DESCRIPTION	BY	DATE
DESIGN	92	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	92		
CHECKED	PH		
MFG. APPR.	24		
APPROVED	24		
DE APPR.	24		
DATE	09.05.01	DRAWING NO. D3890	REV. A
		TITLE PANEL, SIDE	SHEET 1 OF 4
			SCALE NTS
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D3890-1F PANEL

RELEASED
 09/05/01

NOTES:

- 1) MATERIAL: F60029 GY3778 LEXAN SHEET (HEAVY HAIRCELL TEXTURE, DARK GREY), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC. MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 2.45 lbs

DESIGN	92	DART AEROSPACE LTD	
DRAWN	92	HAWKESBURY, ONTARIO, CANADA	
CHECKED	94	DRAWING NO.	REV. A
MFG. APPR.	94	D3890	SHEET 3 OF 4
APPROVED	94	TITLE	SCALE
DE APPR.	94	PANEL, SIDE	NTS
DATE	09.05.01	COPYRIGHT © 2000 BY DART AEROSPACE LTD	
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO038209

Supplier: PLA002-VC
Plas-Tech
115 Applewood Crescent
Concord
ON
L4K 5C1 Canada
Phone: 416-436-0004
Fax: 416-736-0010

PO No: PO038209

PO Date: 10/31/17

Due Date: 11/8/17

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

*Revised
date +*

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Part	Rev	Supplier Part No	Item No	Description	Item Tax	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D3890 1P				Panel		Firmed	1/16/18	1 Ea	0 Ea	1 Ea	\$345.00/Ea	\$345.00

Line Item Note As Per Dwg D3890 Rev. A

Grand Total: \$345.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

SPH-12-27

Plex 11/29/17 4:03 PM dart.baker.diane

Packing Slip



115 Applewood Crescent
Concord, ON, L4K 5C1
PLASTECHONLINE.COM
P- 416 736 0004
F- 416 736 0010

Shipment Number: 26234
Shipment Date: 12/20/2017
BOL Number:
Customer Key: C1887
Salesperson: MIKE AUBE
Page Number: 1 of 1

B DART AEROSPACE LTD.
I 1270 ABERDEEN STREET
L HAWKESBURY ON K6A 1K7
L CA
T Attn: DALE BATES
O Buyer Contact: ROBERT ABOUD

S DART AEROSPACE
H 1270 ABERDEEN STREET
I HAWKESBURY ON K6A 1K7
P CA
T Attn: ROBERT ABOUD
O

Purchase Order
38209
Carrier Account #

Sales Order
SO-021327

Incoterms
EX WORKS
Ship Via
FREIGHTCOM INC. -

Payment Method
PPD/CHG
Tracking Number
1Z39WY870498478959

Item Number - Revision Description

D3890-1P - Rev.: A PANEL, SIDE

AS PER DWG D3890 REV A
HS Code: 3920.61.1000 - OTHER Country of Origin : CA

FREIGHT - FREIGHT

Quantity UOM
Shipped

1 EA

1 EA

SP 12-27

38-
38
38

Number of Containers

Gross Weight

Shipped By

DART
AEROSPACE
S026995



Panel Wall - Sub - Component Of#D350-766-021

PART NO:
Revision:
Operation:
Change No:

D3890-041

Purchasing

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Mfg Date: 12/27/17
Job No: 167440